

**AMENDMENTS TO THE CLAIMS:**

*This listing of claims will replace all prior versions, and listings, of claims in the application:*

1. (Currently amended) A color filter substrate comprising:

a base member;

a color filter layer, which is provided on the base member and which is made up of a first group of color filters, a second group of color filters and a third group of color filters, the first, second and third groups of color filters transmitting light rays representing three different colors, respectively; [[and]]

a plurality of spacers, which are provided at predetermined relative positions for selected ones of the color filters, the selected color filters consisting of a number of color filters belonging to the first group of a first color, a number of color filters belonging to the second group of a second different color, and a number of color filters belonging to the third group of a third different color, so that some but not all of the color filters of each of the first color, second color, and third color are provided with spacers, the spacers being arranged such that in the selected color filters, the smallest number of color filters of the first, second or third group is at least 80% of the largest number of color filters of the first, second or third group; and

wherein the color filters are arranged at a predetermined pitch  $p_x$  in a row direction and at another predetermined pitch  $p_y$  in a column direction, respectively, and

wherein the spacers include a spacer set consisting of five spacers with no other spacers therebetween, wherein the spacer set of five spacers consists of a first pair of spacers, a second pair of spacers, and a central spacer, the spacers of the first pair being separated from each other by a distance of  $m \cdot p_x$  (where  $m$  is an integer equal to or greater than 2 but is not a multiple of 3)

in the row direction, the spacers of the second pair being separated from the spacers of the first pair by a distance of  $n \cdot p_y$  (where  $n$  is a positive integer and a multiple of 2) in the column direction, the central spacer being separated from the spacers of the first pair by a distance of  $m \cdot p_x/2$  in the row direction and by a distance of  $n \cdot p_y/2$  in the column direction, respectively.

2. (Original) The color filter substrate of claim 1, wherein the color filter substrate is used in a display device, and

wherein when attached to the display device, the spacers are arranged in at least 80% of a display area of the display device.

3. (Original) The color filter substrate of claim 1, wherein the spacers are provided in gaps between the color filters.

4. (Original) The color filter substrate of claim 1, wherein the spacers are columnar spacers.

5. (Canceled)

6. (Currently amended) The color filter substrate of claim ~~[[5]]~~ 1, wherein the first pair of spacers and the central spacer consist of a first spacer, a second spacer and a third spacer associated with the first, the second and the third groups of color filters, respectively, the second pair of spacers and the central spacer consist of another first spacer, another second spacer and

another third spacer associated with the first, the second and the third groups of color filters, respectively.

7. (Original) The color filter substrate of claim 6, wherein the spacers of the first pair are adjacent to each other in the row direction, the spacers of the second pair are also adjacent to each other in the row direction, and the spacers of the first and second pairs include spacers that are adjacent to each other in the column direction.

8. (Original) The color filter substrate of claim 1, wherein the color filters include multiple sets of color filters, each said set of color filters consisting of three color filters belonging to the first, second and third groups, respectively, and

wherein the selected color filters, for which the spacers are provided, belong to mutually different sets of color filters.

9. (Original) The color filter substrate of claim 8, wherein the different sets of color filters, to which the color filters provided with the spacers belong, are not adjacent to each other.

10. (Original) The color filter substrate of claim 1, wherein the spacers are arranged at a density of 800 spacers/cm<sup>2</sup> to 1,200 spacers/cm<sup>2</sup> with respect to the color filter layer.

11-22. (Canceled)

23. (New) A color filter substrate comprising:

a base member;

a color filter layer, which is provided on the base member and which is made up of a first group of color filters, a second group of color filters and a third group of color filters, the first, second and third groups of color filters transmitting light rays representing three different colors, respectively;

a plurality of spacers, which are provided at predetermined relative positions for selected ones of the color filters, the selected color filters consisting of a number of color filters belonging to the first group of a first color, a number of color filters belonging to the second group of a second different color, and a number of color filters belonging to the third group of a third different color, so that some but not all of the color filters of each of the first color, second color, and third color are provided with spacers,

wherein the color filters are arranged at a predetermined pitch  $p_x$  in a row direction and at another predetermined pitch  $p_y$  in a column direction, respectively, and

wherein the spacers include a spacer set consisting of five spacers with no other spacers therebetween, wherein the spacer set of five spacers consists of a first pair of spacers, a second pair of spacers, and a central spacer, the spacers of the first pair being separated from each other by a distance of  $m \cdot p_x$  (where  $m$  is an integer equal to or greater than 2 but is not a multiple of 3) in the row direction, the spacers of the second pair being separated from the spacers of the first pair by a distance of  $n \cdot p_y$  (where  $n$  is a positive integer and a multiple of 2) in the column direction, the central spacer being located at a central location between the first and second pairs of spacers and being located approximately the same distance from each of the four other spacers of the spacer set.

24. (New) A color filter substrate comprising:

a base member;

a color filter layer, which is provided on the base member and which is made up of a first group of color filters, a second group of color filters and a third group of color filters, the first, second and third groups of color filters transmitting light rays representing three different colors, respectively;

a plurality of spacers, which are provided at predetermined relative positions for selected ones of the color filters, the selected color filters consisting of a number of color filters belonging to the first group of a first color, a number of color filters belonging to the second group of a second different color, and a number of color filters belonging to the third group of a third different color, so that some but not all of the color filters of each of the first color, second color, and third color are provided with spacers,

wherein a pixel of a display in which the color filter substrate is provided comprises first, second and third color filters of three different colors, one from the first group, one from the second group, and one from the third group, and

wherein the spacers include a spacer set consisting of first, second and third spacers, wherein the first, second and third spacers of the spacer set are located adjacent and define a triangle around the first color filter of the pixel, but not around any part of the second and third color filters of the pixel.